

n the study of organic chemistry we come across many cases when two or more compounds consist of equal number of like atoms. These compounds have the same molecular formula but differ from each other in physical or chemical properties, and are called Isomers and the phenomenon is called Isomerism. Since isomers have the same molecular formula, the difference in their properties must be due to different modes of combination or arrangement of atoms within the molecule. There are two main types of isomerism:

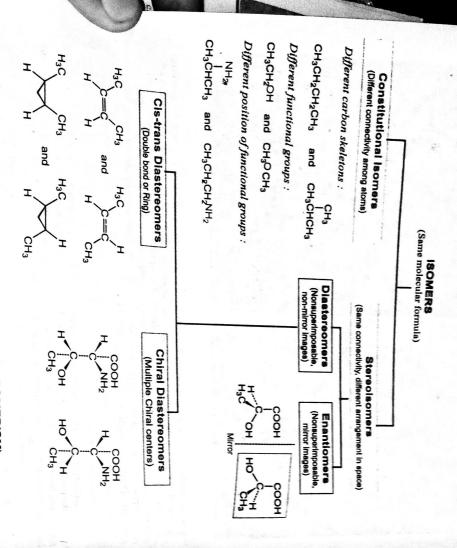
- (1) Constitutional Isomerism
- (2) Stereoisomerism

Constitutional Isomerism. When the isomerism is due to difference in the arrangement of atoms within the molecule, without any reference to space, the phenomenon is called Constitutional Isomerism. In other words, Constitutional isomers are compounds that have the same molecular formula but different structural formulas. Constitutional isomerism is of five types:

- (a) Chain Isomerism
- (b) Position Isomerism
- (c) Functional Isomerism
- (d) Metamerism
- (a) Tautomerism

Stereoisomerism. When isomerism is caused by the different arrangements of atoms or groups in space, the phenomenon is called Stereoisomerism. The stereoisomers have the same structural formulas but differ in arrangement of atoms in space. In other words, stereoisomerism is exhibited by such compounds which have the same structural formula but differ in configuration. (The term configuration refers to the three-dimensional arrangement of atoms that characterizes a particular compound). Stereoisomerism is of two types:

- (a) Geometrical or Cis-Trans Isomerism
- (b) Optical Isomerism



# CONSTITUTIONAL ISOMERISM (STRUCTURAL, ISOMERISM)

In constitutional isomerism the isomers have the same molecular formula but differ in constitutional remula, that is, in the order in which the different atoms are linked in the molecule. Constitutional omerism is of five types:

Example 1. Ethyl alcohol and Dimethyl ether

CH<sub>3</sub>CH<sub>2</sub>OH Ethyl alcohol

CH3-0-CH3

Dimethyl ether

### (1) Chain Isomerism

Chain isomers (also called skeletal isomers) have the same molecular formula but differ in the er in which the carbon atoms are bonded to each other.

Example 2.

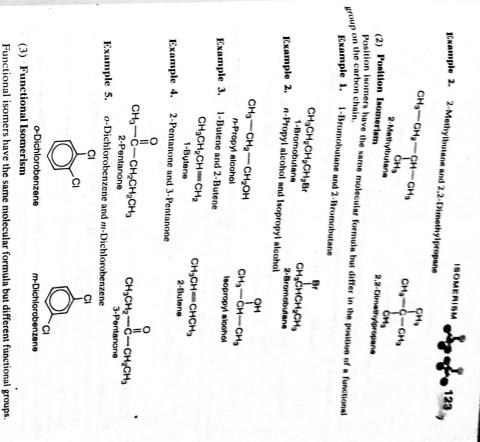
Acetone and Propionaldehyde

CH<sub>3</sub>—C—CH<sub>3</sub>

CH3CH2-C-H

Propionaldehyde

## Example 1. n-Butane and Isobutane



Example 3. Acetic acid and Methyl formate

This type of isomerism is due to the unequal distribution of carbon atoms on either side of the (4) Metamerism Acetic acid

functional group. Members belong to the same homologous series. Example 1. Diethyl ether and Methyl propyl ether

Example 2. Diethylamine and Methylpropylamine CH3CH2-O-CH2CH3 Diethyl ether

CH3-O-CH2CH2CH3 Methyl propyl ether

CH3CH2-NH-CH2CH3 Diethylamine

CH3CH2CH2-NH-CH3 Methylpropylamine

### (5) Tautomerism

At room temperature, the mixture contains 93% of keto-form plus 6% of the enol-form. It is a special type of functional isomerism in which the isomers are in dynamic equilibrium with each other. For example, ethyl acetoacetate is an equilibrium mixture of the following two forms.

## - Points to Remember

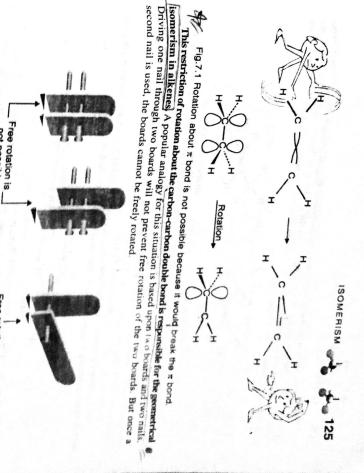
- Constitutional isomers are also called structural isomers.
- Chain isomers are also called skeletal isomers. Chain isomers have the same molecular formula but different arrangement of carbon atoms
- Position isomers have the same molecular formula but differ in the position of a substituent or
- Tautomers are interconvertible constitutional isomers that exist in equilibrium with each other

## GEOMETRICAL ISOMERISM

louble bonds, or about single bonds in cyclic compounds. Geometrical isomerism (also called cis-trans isomerism) results from a restriction in rotation about

## Geometrical Isomerism in Alkenes

The carbon atoms of the carbon-carbon double bond are  $sp^2$  hybridized. The carbon-carbon uble bond consists of a g bond and a  $\pi$  bond. The g bond is formed by the overlap of  $sp^2$  hybrid em lie in one plane and their positions in space are fixed. Rotation around the C=C bond is no ecule in one position. The new carbon atoms of the C=C bond and the four atoms that are attached itals. The  $\pi$  bond is formed by the overlap of p orbitals. The presence of the  $\pi$  bond locks the ble because rotation would break the  $\pi$  bond (Fig. 7.1).



Consider the case of 2-butene. It exists in two spacial arrangements: not possible Free rotation

spacial arrangement of atoms. Geometrical isomers are stereoisomers, because they have the same structural formula but different sides of the double bond. Consequently, this type of isomerism is often called cis-trans isomerism side of the double bond. The trans isomer is that in which two similar groups are on the opposite other by the terms cis and trans The cis isomer is one in which two similar groups are on the same These two compounds are referred to as geometrical isomers and are distinguished from each

on the opposite sides of the double bond). makes the cis isomer less stable than the trans isomer in which the bulky groups are far apart (they are The trans isomers are more stable than the corresponding cis isomers. This is because, in the cis isomer, the bulky groups are on the same side of the double bond. The steric strain of the groups cis isomer, the bulky groups are on the same is the circle of the double bond.

The geometrical isomers have different physical and chemical properties. They can be separated

examples illustrate this condition for the existence of geometrical isomers. when each double bonded carbon atom is attached to two different atoms or groups. The following by conventional techniques like fractional distillation, gas chromatography etc. All alkenes do not show geometrical isomerism. Geometrical isomerism is possible only

Consider the case of Propene

double bonded carbons has two identical groups (H atoms) attached to it. No geometrical isomers are possible for propene (CH<sub>3</sub>CH=CH<sub>2</sub>). This is because one of the

each double bonded carbon atom is attached to two different groups (CH3CH2 and H). The cls and Geometrical isomers are possible for 3-hexene (CH<sub>3</sub>CH<sub>2</sub>CH=CHCH<sub>2</sub>CH<sub>3</sub>). This is because Example 2. Consider the case of 3-Hexene

cls-3-Hexene

Example 3. Consider the case of Butenedioic acid

secause each double bonded carbon atoms has two different groups attached to it (H and COOH). Geometrical isomers are possible for butenedioic acid (HOOC-CH=CH-COOH). This is

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The interpretation of the trans-isomer. Even chemical properties differ in the businedict acids. For The trans-isomer has no dipole, since it is symmetrical, unlike the cis-isomer. The cis-isomer is These isomers differ in physical properties such as melting point, dipole moment, and acidities.

there is sufficient thermal energy to break the double bond, so that the cls-acid and the anhydride are However, the trans-acid does not form an anhydride until heated to 240°C. At that temperature

(2) Geometrical Isomerism in Cyclic Compounds

about carbon-carbon single bonds forming a ring because rotation would break the bonds and break the ring. For example, 1,2-dimethylcyclopropane exists in two isomeric forms. Geometrical isomerism is also possible in cyclic compounds. There can be no rotation

on the ring and these must be on different ring carbon atoms. For example, no geometrical isomerism in cyclic compounds is that there must be at least two other groups besides hydrogens trans-1,2-dimethylcyclopropane, they are on opposite sides. A requirement for geometrical isomers are possible for 1,1-dimethylcyclopropane In cls-1,2-dimethyleyelopropane, the two methyl groups are on the same side of the ring. In

## - Points to Remember

- Stereoisomers have the same structural formulas but differ in arrangement of atoms in space, Geometrical isomerism is a type of stereoisomerism. It is also called cis-trans isomerism.
- isomerism in alkenes. Restriction of rotation around carbon-carbon double bonds is responsible for the geometrical
- Cis isomer is one in which two similar groups are on the same side of the double bond
- Trans isomer is one in which two similar groups are on the opposite sides of the double bond
- All alkenes do not show geometrical isomerism. Geometrical isomerism is possible only Trans isomers are more stable than the corresponding cis isomers.
- A requirement for geometrical isomerism in cyclic compounds is that there must be at least Geometrical isomerism is also possible in cyclic compounds. when each double bonded carbon atom is attached to two different atoms or groups.
- two other groups besides hydrogens on the ring and these must be on different ring carbon



activity and requires a brief discussion. they have the ability to rotate plane-polarized light. This property is often referred to as optical Optical isomerism is a type of stereoisomerism. The outstanding feature of optical isomers is that

# OPTICAL ACTIVITY PLANE-POLARIZED LIGHT

When it is passed through Nicol prism (made of calcite, CaCO3) or polaroid lense, light is found to vibrate in only one plane, and is said to be plane-polarized or simply polarized. The diagrams illustrate the vibrations of ordinary and polarized light from a beam propagated perpendicularly to the plane of Light from ordinary electric lamp is composed of waves vibrating in many different planes.

These compounds are said to be optically active. This property of a compound is called optical activity. Solutions of some organic compounds have the ability to rotate the plane of polarized light



Ordinary Light



Plane-Polarized Light (Polarized Light)

or to the left (anti-clockwise). The compound which rotates the plane of polarized light to the right (clockwise) is said to be the sign (+). The compound which rotates the plane of polarized by the sign (+). The plane of polarized light to the left (anticlockwise) is said to leevorotatory. It is indicated by the sign (-). The magnitude of the rotation, in degrees, is referred to as observed rotation, o. Fig. 7.2 shows the Optical activity in a compound is detected and measured by means of a polarimeter. When a

parts of a polarimeter.

Fig.7.2 A simple polarimeter in operation ISOMERISM 129

SPECIFIC ROTATION

necessary to introduce some standard by which the rotating powers of different compounds may be upon the number of molecules of the compound encountered by light along its path. It is, therefore, Optically active compounds rotate the plane of polarized light. The degree of rotation depends

of  ${}_{0}^{\circ}C$  and using the sodium D-line as the source. The specific rotation  $[\alpha]_{D}^{\prime}$  is given by  $[\alpha]_{D}^{\prime}=\frac{1}{2}$ and unit concentration (1 g/ml) for the given wavelength of light at the given temperature, Consider a system in which the plane of polarized light is rotated through  $\alpha$  degrees at a temperature Specific rotation is defined as the rotation produced by a solution of length 10 centimeters

grams per 100 ml of solution. The specific rotation varies with both the wavelength of light and the where α is the observed rotation; l is the length of the tube in decimeters; and c is the number of

placed in a sample tube having a path length of 5.0 cm. What was the observed rotation? Is cocaine dextrorotatory or levorotatory? **Problem.** A 1.20 g sample of cocaine,  $[\alpha]_D = -16^\circ$ , was dissolved in 7.50 ml of chloroform and

Solution. Use the following relationship:

$$[\alpha]_{\rm b}^{\rm b} = \frac{\alpha}{\ell \times c}$$

Where,  $\alpha =$  observed rotation in degrees

c = concentration of sample (g/ml) $\ell = length of tube (dm) = path length$ 

The given values are:

$$[\alpha]_{D}^{\prime} = -16^{\circ}$$

$$\alpha = ?$$

c = 1.20 g/7.50 ml = 0.160 g/ml $\ell = 5.0 \text{ cm} = 0.50 \text{ dm} (1 \text{ dm} = 10 \text{ cm})$ 

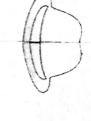
Thus, 
$$-16^{\circ} = \frac{\alpha}{0.50 \times 0.160}$$
  
 $\alpha = -16^{\circ} \times 0.50 \times 0.160$ 

Cocaine is levorotatory. The observed rotation is -1.3°.

= - 1.3°

A symmetric object is referred to as Achiral. An object lacking a plane of symmetry is called Chiral (pronounced as Ki-ral) or Dissymmetry





Plane of symmetry

Fig. 7.3. Planes of symmetry.

a plane of symmetry, and its mirror image is not another left hand but a right hand (Fig. 7.4). The the fingers and the thumbs would clash. are not identical, because they cannot be superimposed. If we were to lay one hand on top of the other A chiral object cannot be superimposed on its mirror image. A left hand, for example, does not posses





Notice that right hand is the mirror image of the left hand Fig. 7.4. The mirror image relationship of the left and right hands

## CHIRAL (OR ASYMMETRIC) CARBON ATOM

Carbon Atom. For example,

A carbon atom which is bonded to four different groups is called a Chiral (or Asymmets

 molecule is also called Asymmetric or Dissymmetric. is bonded to four different groups and that a molecule of this type lacks a plane of symmetry. Such The term chiral (Greek handedness; pronounced kairal) carbon atom means that a carboni

### OPTICAL ISOMERISM

except for their effect on plane of polarized light. active and exhibits optical isomerism. Optical isomers are isomers that are identical in all proper A substance which has the ability to rotate the plane of polarized light is said to be option



The isomer which rotates the plane of polarized light to the right (clockwise direction) is known as Dextrorotatory Jsomer of (+) isomer. The isomer which rotates the plane of polarized light to the left They have the same specific rotation but with opposite signs. isomers, therefore, will not rotate the plane of polarized light at all and is said to be Racemic Mixture. powers of two isomers are equal in magnitude but opposite in sign. An equimolar mixture of the two (anticlockwise direction) is known as the Levorotatory isomer or (-)-isomer The optical rotatory Optical isomers have the same physical properties: melting point, boiling point, density, etc.

OPTICAL ISOMERISM OF LACTIC ACID TON

It contains one chiral carbon atom, Lactic acid (2-Hydroxypropanoic acid) is an example of a compound which shows optical isomerism.

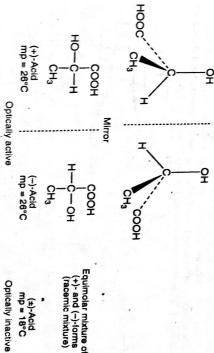
Lactic acid. The chiral carbon is shown by an asterisk.

mirror image of the other. Such nonsuperimposable mirror image forms are optical isomers and are These structures are not identical because they cannot be superimposed on each other. One is the Two three dimensional structures are possible for Lactic acid (Fig. 7.5).

called enantiomers. Thus, three forms of lactic acid are known. Two are optically active and the third is called dextrorotatory, (+)-Lactic Acid It rotates the plane of polarized light to the right (clockwise direction) and

is called levorotatory. (—]. Lactic acid is the mirror image of (+)-lactic acid and vice versa. 3. (±)-Lactic Acid It does not rotate the plane of polarized light. That is, it is optically inactive. (-)-Lactic Acid It rotates the plane of polarized light to the left (anticlockwise direction) and

It is an equimolar mixture of (+)-and (-)-forms (racemic mixture).



lines represent bonds coming toward the observer. vertical lines represent bonds going away from the observer/reader and horizontal are shown. In the lower line a commonly used Fischer projection is given. The Fig. 7.5. Isomers of Lactic acid. In the upper line two three-dimensional structures

### FISCHER PROJECTIONS

shows see projected onto one plane. The Fischer projection of one of the enantiomers of lactic acid is Fischer projections provide an easy way to draw three-dimensional molecules on paper. All

Fischer projection of (+)-Lactic acid.

The Fischer rules for showing the arrangement around a chiral carbon are as follows:

show the chiral carbon also. Represent the chiral carbon(s) at the intersection of crossed lines. Some teachers like to the top. Or, put the carbon number I (as defined by nomenclature rules) at the top. The carbon chain of the compound is arranged vertically, with the most oxidized carbon at

paper. That is, the vertical lines represent bonds going away from the observer. The chiral Groups attached to the vertical lines are understood to be going back behind the plane of the carbon is in the paper plane.

plane. That is, the horizontal lines represent bonds coming toward the observer. Groups attached to the horizontal lines are understood to be coming forward out of the paper

## CONDITION FOR OPTICAL ISOMERISM

Recall that a chiral carbon is one which is bonded to four different groups. molecules, the dissymmetry (also called Chirality) results from the presence of a chiral carbon atom. dissymmetric. That is, the molecule should not be superimposable on its mirror image. In simple The necessary condition for a molecule to exhibit optical isomerism is that it should be

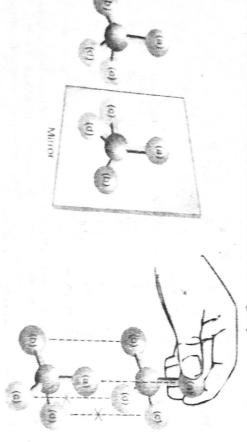


Fig. 7.6. The two forms (I and II) of  $C_{abod}$  are nonsuperimposable

guper coincide, while the other two are in conflict. This shows that the two forms represent The form (II) is the mirror image of (I) and the two cannot be superimposed. If you try to superimpose the four groups attached to a chiral carbon atom in form (I) and form (II), only two of the Consider a chiral molecule Cabra. Fig. 7.6 shows two three dimensional models for this molecule.

The nonsuperimposable mirror image forms of a chiral molecule are called Enantiomers (Greek,

are due to the opposite arrangements of groups around the asymmetric carbon atom. unantio = opposite). They represent two optical isomers : (+) and (-). Their opposite rotatory powers It is true that most of the compounds which contain chiral carbon atoms show optical isomerism.

compounds (such as substituted allenes and biphenyls) which have no chiral carbons but being carbons but being achiral, do not show optical isomerism. On the other hand, there are certain But it is not always so. There are some compounds (such as meso-tartaric acid) which have asymmetric

## OPTICAL ISOMERISM OF TARTARIC ACID

Tartaric acid (2,3-Dihydroxybutanedioic acid) contains two chiral carbon atoms.

optically inactive. The optically active forms are related to each other as an object to its mirror image. That is, they are enantiomers. Four forms of tartaric acid are known (Fig. 7.7). Two of them are optically active and two are

### mp = 170°C (+)-Acid COOH Optically active H-0-0+ (-)-Acid mp = 170°C 000 mp = 143°C 아 | | 위 위 COOM ဓ Equimolar mixture of (+)- and (-)-forms (Racemic mixture)

Fig. 7.7. Isomers of tartaric acid.

and is called dextrorotatory. (+)-Tartaric Acid: It rotates the plane of polarized light to the right (clockwise direction)

and is called levorotatory. (-)-Tartaric acid is the mirror image of (+)-tartaric acid and vice versa. 2. (--)-Turturle Acid. It rotates the plane of polarized light to the left (anticlockwise direction)

asymmetric carbon is cancelled by that of the other). inactive. This optically inactive form is said to be internally compensated (Optical rotation of one meso-Turtaric Acid. It possesses a plane of symmetry and is consequently optically

 $(\pm)$ -Turtaric Acid. It does not rotate the plane of polarized light. That is, it is optically

inactive. It is an equimolar mixture of (+)- and (-)-forms (racemic mixture).

possible for 2-bromo-2-butanol. It has two chiral carbon atoms but no plane of symmetry (Fig. 7.8). the compound has a meso form, in which case it is 2<sup>n</sup>-1. For example, four optical isomers are A molecule containing n chiral centres can give rise to a maximum of  $2^n$  optical isomers, unless

Fig. 7.8. Four isomers of 3-Bromo-2-butanol.

Optical isomers which are not enantiomers (mirror images) such as (A) and (C) or (B) and (D) Qthe above example, are known as Diastereomers.

### PROPERTIES OF ENANTIOMERS

Optical isomers that are mirror images are called Enantiomers. These always exist as discretely a control of the control of th pairs. For example, there are two optical isomers of lactic acid (Fig. 7.9). Notice that (A) is the mine image of (B). They are a pair of enantiomers.

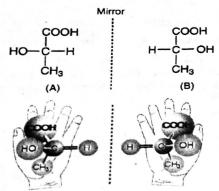


Fig. 7.9. Two isomers of Lactic acid.

Enantiomers are stable, isolable compounds that differ from one another in three-dimension spatial arrangements. Enantiomers cannot be interconverted under ordinary conditions.

Enantiomers have identical properties in all respects except in their interaction with plane polarized light. Enantiomers have the same melting point, density, solubility, color, and reactive toward acids and bases. They differ, however, in the direction in which they rotate the plane of polariz light. Both rotate the plane of polarized light to exactly the same extent (same angle) but one rota the plane to the right (clockwise; called dextrorotatory), while the other rotates the plane to the (anticlockwise; called levorotatory).

A mixture of equal amounts of two enantiomers is called a Racemic Mixture Such a mixture optically inactive (does not rotate the plane of polarized light) because the two components rotate plane of polarized light equally in opposite directions and cancel one another.

### PROPERTIES OF DIASTEREOMERS

In general, each chiral carbon atom in a molecule doubles the number of theoretically possi isomers. Hence, molecule with n chiral carbon atoms should have  $2^n$  stereoisomers. Fig. 7.10 sh the four isomers of 3-bromo-2-butanol, which has two chiral carbon atoms.

Notice that (A) is the mirror image of (B); (C) is the mirror image of (D). Thus the four isomers are two pairs of enantiomers. Now compare (A) with (C). They are neither superimposable nor are they mirror images. They are called diastereomers. (A) and (D) are also diastereomers, as are (B) and (C), and (B) and (D). Stereoisomers that are not mirror images of each other are called Diastereomers.

Fig. 7.10. Four isomers of 3-Bromo-2-butanol.

Diastereomers have different properties. Two diastereomers will have different melting points, boiling points, and solubilities. They will have different chemical reactivities toward most reagents.

### PROPERTIES OF MESO COMPOUNDS

A compound with two or more chiral carbon atoms but also having a plane of symmetry (a mirror plane) is called the Meso Compound. Fig. 7.11 shows two meso compounds. These molecules have planes of symmetry dividing them midway between the two chiral carbons in each. Notice that onehalf of the molecule is the mirror image of the other. Both molecules are optically inactive, even though each has two chiral centres. Neither will rotate the plane polarized light.

Fig. 7.11. Examples of meso compounds.

### **OPTICAL ACTIVITY WITHOUT CHIRAL CARBONS**

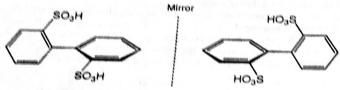
Compounds containing a chiral carbon can exist in optically active forms. However, compounds which do not possess a chiral carbon atom can also exist in optically active forms provided that the molecule is dissymmetric. Example are:

### (1) Allene Derivatives

Some derivatives of allene (CH<sub>2</sub>=C=CH<sub>2</sub>) exhibit optical isomerism. Example is 1,3-diphenylpropadiene. In allenes, the central carbon is sp hybridized, and the terminal carbons are  $sp^2$  hybridized. The central carbon forms two sp- $sp^2$   $\sigma$  bonds. The central carbon also has two p orbitals which are mutually perpendicular. These form  $\pi$  bonds with the p orbitals on the other carbon atoms. As a result, the substituents at one end of the molecule are in a plane which is perpendicular to that of the substituents at the other end, so that the compound exists in two forms which are non-superimposable mirror images and are optically active.

### (2) Biphenyl Derivatives

Substituted biphenyls show optical isomerism when substituents in the 2-positions are large enough to prevent rotation about the bond joining the two benzene rings. For example, biphenyl 2.2'-disulfonic acid esists in two forms.



Biphenyl-2,2 disulfonic acid (a Biphenyi)

These two forms are non-superimposable mirror images. They do not interconvert at room temperature because the energy required to twist one ring through 180° relative to the other is too high. This in turn is because, during the twisting process, the two-SO<sub>3</sub>H groups must come into very close proximity when the two benzene rings become coplanar and strong repulsive forces are

### RESOLUTION OF RACEMIC MIXTURES

Synthesis of an optically active compound produces a mixture of both (+)- and (-)-isomers in equal amounts. Such a mixture is called a racemic mixture or a racemate. The separation of a racemic mixture into its two optically active components (+ and - isomers) is known as Resolution. Following methods are used:

### (U Chemical Resolution

Optically active isomers of the same compound resemble one another so closely in all properties except optical that it is not possible to separate them by ordinary laboratory methods. If, however, the acemic mixture is made to combine with another optically active compound, differences are set up hich can be exploited for separation. Suppose for example, that racemic lactic acid is allowed to umbine with the optically active base, (-)-strychnine. The salts formed will be: (-)-strychnine (+)-lactate and

### (-)-strychnine (-)-lactate

These salts are not true enantiomers. They differ considerably in properties and, in particular, in bility in various solvents. By fractional crystallization from a suitable solvent, they can be separated. n treatment with dilute mineral acid removes the optically active base and leaves the two separate iles of (+)-lactic acid and (-)-lactic acid.

In a similar way, a racemic mixture of optically active forms of a base can be separated by the use of an optically active acid.

When certain bacteria or moulds are added to a solution of a racemic mixture they bring about the When certain outerns or moulds are added to a solution of a racemic mixture they bring about the decomposes (+) largers add to be solution of a racemic mixture they bring about the decomposes (+) largers add to be solution of a racemic mixture they bring about the decomposes (+) largers add to be solution of a racemic mixture they bring about the decomposition of one of the optically active forms more rapidly than the other. For example, Penicillium glaucum decomposes (+)-tartaric acid more readily than the (-)-isomer so that the latter can be obtained from the residue after treatment with the mould. RACEMIZATION

Conversion of an optically active compound into a racemic mixture is called racemization. Recall: Conversion of an opucatry scrive compound into a racemic mixture is called racemizant Racemic mixture is a mixture containing equal amounts of (+)- and (-)-isomers. Thus,

Racemization can be accomplished by means of heat, light, or by conversion of the isomer into Authority and the accomplished by means of heat, light, or by conversion of the isomer into an optically inactive intermediate which reverts to the racemic mixture. The conversion of either of the optically active lactic acids into a racemic mixture by heating its aqueous solution may proceed

When the proton migrates back to the carbon atom, the process can involve the opening of either of the two linkages of the double bond and can produce either the original configuration or the opposite

When a compound containing a chiral carbon atom is synthesized by ordinary laboratory methods from a symmetric compound, the product is a racemic mixture. If, however, such a synthesis is carried under the asymmetric influence of a suitable optically active reagent, only one of the optically active isomers (+ or -) is formed. This process in which a chiral compound is synthesized from a symmetric compound to yield the (+)-isomer or (-)-isomer directly is termed Chiral Synthesis. For example, the reduction of pyruvic acid, CH<sub>3</sub>COCOOH, in the laboratory leads to (±)-lactic acid (Racemic mixture). On the other hand, pyruvic acid is reduced by yeast to (-)-lactic acid only.

